

Ecoer Smart Residential Inverter Ducted Heat Pump System

- Smart Connected Heat Pump
- Full DC Inverter with Smart 4G IoT connectivity technology
- Ultimate Comfort and Quiet
- High-Efficient up to 18 SEER2 / 8.5 HSPF2
- 10-years Limited Parts Warranty

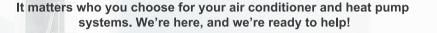
About Ecoer

Since 2016, we've used our proprietary and patented Inverter and "Smart" IoT Technology to create the best ducted Residential Air Conditioning and Heat Pump Systems available. Period.

Our passion and commitment to excellence has bolstered our tremendous growth into multiple locations in four countries; from our US base, to Canada, Japan, and China.

Ecoer is meant for everyone. Our clearly-defined corporate goals of providing the best high-efficiency product at an affordable price, simplifying the inverter installation process, and connecting the contractor to homeowners and their systems.

By staying true to our original mission, we see our inverter technology used more often in the US residential market. We have a boundless determination toward making the process easier and faster for the contractor; all while saving the homeowner significant money on their power bills and making the world just a bit greener!



Ecoer's Mission Statement is:

Making your home Green and Smart.

* All services or features marked with an * are required to subscribe to Ecoer Smart Service. ESS is a paid monitoring service and is on a subscription basis.

For each installed Ecoer Smart System, Ecoer will provide a complimentary 3 years subscription to Ecoer Smart Service (ESS). Registration on www.ecoer.com, or Ecoer Smart Service App is required.(ESS is only for HVAC contractors.) (From Apr. 2019)

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Carias	ESI			ESI Ultra		
Series	36K	48K	60K	Ultra 24K	Ultra 36K	
AHRI Reference NO.	202110525	202337970	202110527	202337969	202110529	
Capacity						
Cooling Capacity (BTU)	34200	45000	54000	23400	36000	
Heating Capacity (BTU)	36000	47000	54000	24000	36000	
Load		25%-	110%		50%-170%	
SEER2	16.0	16.5	15.5	18.0	17.5	
EER2	10.0	11.2	10.0	12.0	12.0	
HSPF2	8.5	8.5	8.5	8.5	8.5	
Cold Climate Designation**	1	Yes	Yes	Both	Both	
Component						
Compressor	Variable Speed					
Fan Motor	Multi-speed					
Outdoor Metering Device	Electronic Expansion Valve					
Indoor Metering Device	Non-bleed R410A TXV					
High Pressure Sensor	•	•	•	•	•	
Low Pressure Sensor	•	•	•	•	•	
Compressor Noise Canceling Jacket	•	•	•	•	•	
Refrigerant Accumulator	•	•	•	•	•	
Field Setting						
Dehumidification Mode	•	•	•	•	•	
High Capacity Mode	•	•	•	•	•	
Silent Mode	•	•	•	•	•	

Remarks:

*All service or features marked with an * are required to subscribe to Ecoer Smart Service. ESS is a monitoring service and is a paid service.

**Both: Both of Residential Heat Pump and Residential Cold Climate Heat Pump

Yes: Residential Cold Climate Heat Pump

For each installed Ecoer system, Ecoer will provide a complimentary 1-3 years subscription to Ecoer Smart Service (ESS). Registration on www.ecoer.com or Ecoer Smart Service (ESS) App is required. It is required that only registered contractors and homeowners can enjoy this service from Ecoer Smart Service (ESS). This is a limited offering, policy may be subject to change. All rights reserved by Ecoer Inc.





Technical Information

CONDENSING SECTION MODEL SIZES

Models	Height (H)	Width (W)	Depth (D)
2436	24-15/16	29-1/8	29-1/8
4860	33-3/16	29-1/8	29-1/8



Standard Features:

- Up to 18 SEER2 / 8.5 HSPF2
- Fully modulating inverter drive
- Capacity load from 25-110%
- Sound levels as low as 56dB
- Compress equipped with noise cancelling jacket
- Compatible with most 24V thermostats
- Low temperature field setting
- Dehumidification mode specifically designed for high humidity areas
- Refrigerant Auto Charge feature
- Intelligent Control
- Backup Operation up to 2 failed sensors

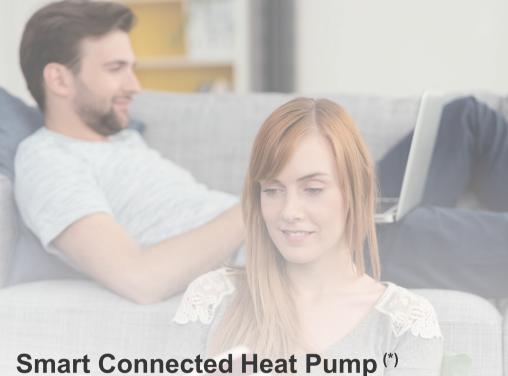
AIR HANDLER SECTION MODEL SIZE

Models	Series	Height(H)	W idth(W)	Depth (D)
24/36	E series	46-1/2"[1180]	21"[533]	21"[533]
48/60		56"[1422]	24-1/2"[622]	21"[533]

Standard Features:

- Multi-speed ECM blower motor
- Factory installed TXV
- Multi-position installation
- Multiple electrical entry locations
- Field installed heater kits 5, 10, 15, 20KW
- Two front panels (upper and lower) for easy service
- Slide rail design for motor and coil for easy installation and maintenance
- Horizontal and vertical drain pan pre-installed
- Plastic primary drain pan
- Cooperating with Ecoer thermostat, E series can automatically switch to low speed to get even better dehumidification control



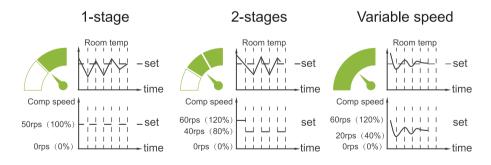


- Worry-free installation is guaranteed because of our IoT technology.
- Easier maintenance and service from now on, the IoT technology will assist you in catching any system issues and help by offering possible solutions.
- Feel comfortable knowing that the IoT technology will send Alerts if a problem arises. *ESS service required

Ultimate Comfort

Consistent Comfort

Compared with fixed speed systems, Ecoer inverters have a much wider capacity range which helps to achieve faster heating and cooling. With more than 30 stage settings in our compressor, Ecoer inverters provide more accurate and efficient temperature control while using less energy.





Imbalanced air moisture can lead to mildew and unhealthy airflow. With the appropriate settings and use of Ecoer's Wi-Fi Thermostat, Ecoer systems can automatically remove moisture without over-cooling and maintain the appropriate temperature.

As Low As 56dB

Quiet Mode for Nighttime Use Washing hands 45dB 50dB 56dB **Inverter Ducted Split** Sea Sound 60dB Bird Sound 75dB 85dB

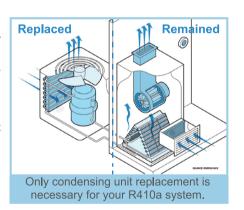
The lowest average sound rating is 56dB for the Ecoer Inverter unit. This is based on a weighted average dB, according to AHRI-260:2001 (100Hz-10KHz), Actual sound rating may vary depending on system settings, equipment maintenance, and other factors.

High Efficiency and Minimum Cost

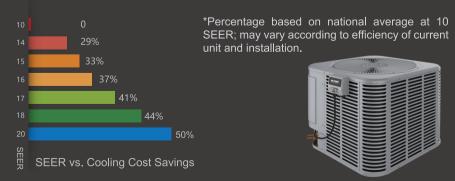
Lowest Cost Replacement Solution

Thanks to Ecoer's innovative non-communicating inverter technology, our inverter outdoor condenser units are compatible with the traditional 1-stage and 2-stage indoor air handlers or furnaces and 24V controlled thermostats.

Users will not have to replace the indoor units(2), thermostats or electrical wire in R410A replacement applications. This will greatly increase savings on the replacement costs. Ecoer also provides full system change outs with indoor air handlers and Wi-Fi thermostats when desired.



Make a smart and greener choice- Saving more and costing less



Ecoer Inverter systems deliver the precise amount of heating and cooling needed to achieve the desired temperature, no more/no less. Thanks to a SEER rating up to 20, a HSPF rating up to 10 and a self-learning load programming, the inverter system can reduce annual utility bills up to 50% compared to older 10 SEER systems. Ecoer systems provide the greatest indoor comfort at the most affordable price to our customers.

Robust and Reliable Quality

The Ecoer Inverter ducted split systems are certified by AHRI and ETL. These robust and durable units, both indoor air handlers and outdoor condensers, are produced to exact standards and strict quality control. Ecoer products are assembled by a professional manufacturing facility with annual revenue of \$15 billion.



The innovative Backup-Running Technology can keep the system running safely in case of failure for up to 2 sensors. This feature reduces inconvenient system outages and will allow the system to continue to operate while awaiting system maintenance.

The Ecoer Smart IoT Gateway monitors the operation of your system 24 hours a day. It diagnoses the operation data, predicts possible faults and sends alerts to your service provider automatically when a failure event occurs. The condenser can be upgraded remotely with the newest software to provide the best product experience.



Ecoer's Wi-Fi Programable Touchscreen Thermostal

- Set your temperature remotely from your smart phone
- Wi-Fi connectivity through the App
- Compatible with most 24V controlled system
- Able to control indoor fan speed for better dehumidifica tion control
- Modern design & simple to use
- Makes it even easier for remote diagnostic and trouble



10-Years Limited Warranty on Parts(1)

(1) For full details on the warranty terms and conditions visit www.ecoer.com (2) Required to be qualified for local regulations and HVAC standards.

(NEW) Up to 10-Year Labor Warranty

- All Ecoer Systems come with the first 3 years of IoT monitoring and the first 3 years of Premiere Comfort Labor Warranty. (From Apr. 2020)
- All Ecoer Systems come with the first 3 years of IoT monitoring and the first 3 years of Premiere Comfort Labor Warranty. (From Apr. 2020)
- An additional 7 years of monitoring + Premiere Comfort Labor warranty package is available from your preferred Ecoer contractor. Ask your local Ecoer contractor for details.
- Ask your local Ecoer contractor for details





Awards





Ecoer, Inc. is a finalist in AHR **Expo's Innovation award**

Ecoer, Inc. has received recognition as a finalist in the Heating category of the AHR Expo's Innovation awards for 2021 for their inventive Home Comfort Systems with IoT

This annual competition by the International Air-Conditioning, Heating, Refrigerating Exposition recognizes "the most inventive and original products, systems and technologies" from HVACR companies. Companies can enter into the following categories: building automation; cooling; green building; heating; indoor air quality; plumbing; refrigeration; software; tools & instruments; and ventilation. A panel of third-party ASHRAE member judges selects the winners after analyzing each entry for innovative design, creativity, application, value and market impact.

Ecoer, Inc. Wins in 2020 Dealer Design Awards by ACHR

Fairfax, Virginia - July 27, 2020 - Ecoer, Inc. was recognized for excellence in product design in the 17th annual Dealer Design Awards Program sponsored by The Air Conditioning Heating & Refrigeration News magazine, An independent panel of contractors acted as judges in the contest that had 93 entries. The company's Smart Home Comfort Line with IoT was the "Bronze Medal" winner in the "HVAC High Efficiency Residential Equipment" category. The ACHR News is the leading trade magazine in the heating, ventilating, air conditioning, and refrigeration industries.

Publisher Mike Murphy stated, "These awards give us a unique opportunity to recognize the outstanding research and development efforts that go into many of the products serving the HVACR industry and the awards issue gives our readers an opportunity to read about innovative installation and service solutions.

Winning entries in the Dealer Design Awards were featured in the July 27, 2020 issue of The ACHR News, which is distributed nationally to over 32,000 HVACR contractors, wholesalers, and other industry professionals.













